



18816

Monofilament Hex Drive Disc Brush Drive Arbors

Shank Arbor	Stem Diam.	Stem Length	Use On	Max. RPM	Std. Pack	Item Number
1/2	1/4 3/8	3/4	3 & 4 Disc 5 Disc	10,000	2	18816 18817



38960

Tufted & High-Aggression Disc Brush Drive Arbors

For mounting to milling and CNC machines.
Standard 3/4 diam. shaft, 2 long.

Description	Std. Pack	Item Number
For 3, 4 & 5 dia. disc brushes with 1-1/4 dia. bolt circle	1	38950
For 5 Tufted & 6 High Aggression disc brushes with 1-1/4 dia. bolt circle		38965
For 6 dia. disc brushes with 3 dia. bolt circle		38960
For 8 dia. disc brushes with 3 dia. bolt circle		38980
For 10 dia. disc brushes with 1.625 dia. bolt circle		38970



37840

Miniature Tufted Disc Brush Drive Arbors

Stem Diam.	Stem Length	Max. RPM	Std. Pack	Item Number
1/4	1-3/4	6,000	1	37840
3/8				37845
1/2				38985+

+ For use with 18877 High Aggression Disc Brush.



66212

Back-up Pads

For 5" & 7" Monofilament Discs

Pad Diam.	Thread. Size	Std. Pack	Item Number
5	5/8-11	1	66211
7			66212

Arbor & Drive Hole Specs for Tufted Disc Brushes		
Brush Diameter	Arbor Hole Diameter	Drive Holes
3, 4 & 5	7/8	(2) 1/4 dia. on a 1-1/4 dia. bolt circle
6	7/8	(3) 1/4 dia. on a 3 dia. bolt circle
8	7/8	(4) 1/4 dia. on a 3 dia. bolt circle
10	7/8	(4) 1/4 dia. on a 1.625 dia. bolt circle

Anderlube™ Prevents Smearing At Higher Operating Speeds

To work effectively, Anderlon wheels have a low operating speed. This is necessary to maximize the effectiveness of the filament and to prevent heat build-up and smearing. However, equipment often has a fixed operating speed above what is recommended for use with Anderlon abrasive nylon brushes.



66424

Anderlube is a lubricant that should be used with Anderlon abrasive filament wheels operating above the recommended operating speed. A light spray of Anderlube into the face of the brush permits the wheel to be operated at higher speeds and twice the normal load without smearing.

Standard Pack: 1