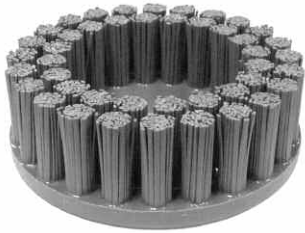


Refer to page 31 for Disc Brush Operating Parameters.

Anderlon® disc brushes are ideal for use on custom designed machines or in CNC machining centers. The rotary action of a disc brush allows it to be fed across flat surfaces in order to produce a uniform non-directional finish and simultaneously deburr and radius all edges. Typical applications include:

- Deburring face-milled surfaces on aluminum, brass and ductile iron castings
- Generating edge radii and surface finishes on fine-blanked components
- Deburring sintered parts like pump gears after surface grinding



18920

## Tufted Disc Brushes - Crimped Silicon Carbide

Diameter	Filament Size/Grit	Trim Length	Arbor Hole	Max. RPM	Catalog Number	Std. Pack	Item Number
3	.040/120	1-1/2	7/8	2,500	CHD3	1	18870
4	.022/320	1-1/2	7/8	2,500	CHD4	1	18890
	.040/120						18895
6	.040/120	1-1/2	7/8	2,000	CHD6	1	18980
	.040/80						18985
8	.022/320	1-1/2	7/8	2,000	CHD8	1	18930
	.040/120						18935
10	.040/120	1-1/2	7/8	1,750	CHD10	1	18950

Refer to page 39 for Arbor & Drive Hole Specs for Tufted Disc Brushes.

## Rectangular Silicon Carbide (.045 x .090)

Diameter	Grit Size	Trim Length	Arbor Hole	Max. RPM	Catalog Number	Std. Pack	Item Number
4	120	1-1/2	7/8	2,500	CHD4R	1	18880
	80						18885
5	120	1-1/2	7/8	2,500	CHD5R	1	18900
	80						18905
6	120	1-1/2	7/8	2,000	CHD6R	1	18920
	80						18925
8	80	1-1/2	7/8	2,000	CHD8R	1	18940
10	120	1-1/2	7/8	1,750	CHD10R	1	18960



18850

## Tufted Miniature Disc Brushes - Crimped Silicon Carbide

Diameter	Filament Size/Grit	Trim Length	Max. RPM	Standard Pack	Item Number
1-3/4	.022/120	1-1/4	6,000	2	18855
	.040/80				18850
1-3/4	80	1-1/4	6,000	2	18860+

+Rectangular Silicon Carbide filament (.045 x .090)



18810

## Monofilament Disc Brushes - Hex Drive - Straight Silicon Carbide

Diam.	Filament Size/Grit	Trim Length	Std. Pack	Stem Size	Max. RPM	Item Number
2	.035/180	1	2	1/4	10,000	18802
	.028/120					18801
	.040/80					18800
3	.035/180	1	2	-	10,000	18805
	.028/120					18804
	.040/80					18803
4	.035/180	1	2	-	10,000	18808
	.028/120					18807
	.040/80					18806
5	.035/180	1	2	-	6,000	18811
	.028/120					18810
	.040/80					18809



18813

## Monofilament Disc Brushes - Straight Silicon Carbide

Diam.	Filament Size/Grit	Trim Length	Std. Pack	Arbor Hole	Max. RPM	Item Number
5	.028/120	1	2	7/8	10,000	18813
	.040/80			7/8	10,000	18833
7	.028/120	1	1	7/8	6,000	18815
	.040/80			7/8		18835