

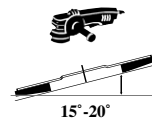
# Abrasive Flap Discs

Grind and finish in one step with Cyclone™ abrasive flap discs. Ideal for weld blending, grinding, cleaning, finishing, stock removal, edge chamfering and deflashing.

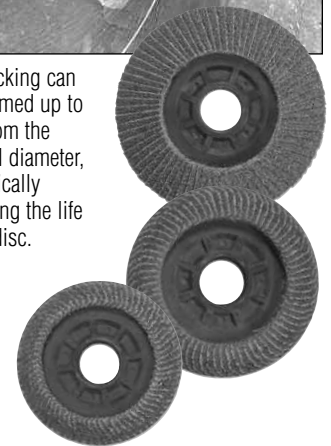


## Cyclone Trimmable Flap Discs

Type 29 - Zirconium - Composite Backing  
The trimmable backing allows for more flap flexibility. By trimming the backing, the flap length is extended, enabling the operator to access hard-to-reach areas. The non-marking backing will not damage the workpiece.



The backing can be trimmed up to 3/8" from the original diameter, dramatically extending the life of the disc.

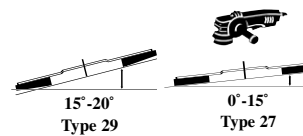


Diam.	Arbor Hole	Grit Size	Max. RPM	Standard Pack	Item Number
4-1/2	7/8	40	12,000	10	43650
		60			43651
		80			43652
		120			43653
4-1/2	5/8-11	40	12,000	10	43654
		60			43655
		80			43656
		120			43657



## Cyclone Flap Discs

Zirconium - Phenolic Backing  
Smooth grinding, high cut rate & long life.



Diam.	Arbor Hole	Grit Size	Max. RPM	Standard Pack	Item No. Type 29	Item No. Type 27
4	5/8	36	15,000	10	43500	-
		40			43501	-
		60			43502	-
		80			43503	-
		120			43504	-
4-1/2	7/8	24	13,000	10	43505	-
		36			43506	-
		40			43507	43557
		60			43508	43558
		80			43509	43559
4-1/2	5/8-11	24	13,000	10	43510	43560
		36			43511	-
		40			43512	-
		60			43513	43563
		80			43514	43564
7	7/8	80	8,600	10	43515	43565
		120			43516	-
		24			43517	-
		36			43518	-
		40			43519	43569
7	5/8-11	60	8,600	10	43520	43570
		80			43521	43571
		120			43522	43572
		24			43523	-
		36			43524	-
7	5/8-11	40	8,600	10	43525	43575
		60			43526	43576
		80			43527	43577
		120			43528	43578

**TIP:**  
Use one grit size coarser than resin fiber disc, except 36 grit.

Coated Abrasives



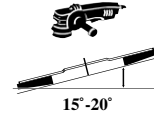
## Adapting Nuts & Spanner Wrench

Description	Thread Size	For Use With	Item Number
Adapting Nuts	3/8"-24	4" Flap Disc with 5/8" Arbor (Can be used with an adjustable wrench)	66426
Adapting Nuts	5/8"-11	4-1/2", 5" & 7" Flap Discs w/7/8" Arbor	66427
Spanner Wrench	-	Item No. 66427 only	66425



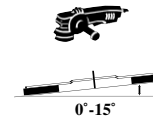
**Cyclone™ Xtreme Flap Discs - Type 29**  
 Zirconium - Phenolic Backing  
 A thicker, high-density disc with larger flaps for greater conformability and the longest life.

Diam.	Arbor Hole	Grit Size	Max. RPM	Standard Pack	Item Number
4-1/2	7/8	40	12,000	10	43535
		60			43536
		80			43537
4-1/2	5/8-11	40	12,000	10	43539
		60			43540
		80			43541



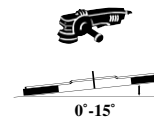
**Cyclone Xtreme Flap Discs - Type 27**  
 Zirconium - Phenolic Backing  
 A thicker, high-density disc with larger flaps for greater conformability and the longest life.

Diam.	Arbor Hole	Grit Size	Max. RPM	Standard Pack	Item Number
4-1/2	7/8	40	12,000	10	43585
		60			43586
		80			43587
4-1/2	5/8-11	40	12,000	10	43589
		60			43590
		80			43591
7	7/8	40	8,600	10	43593
		60			43594
		80			43595
7	5/8-11	40	8,600	10	43597
		60			43598
		80			43599



**Cyclone Xtreme Ceramic Flap Discs - Type 27**  
 Phenolic Backing  
 Grind and finish aluminum, stainless steel and other hard-to-grind metals in ONE step, resulting in fewer changeovers and increased productivity - and that means instant value.

Diam.	Arbor Hole	Grit Size	Max. RPM	Standard Pack	Item Number
4-1/2	7/8	60	12,000	10	43612
		80			43614
4-1/2	5/8-11	60	12,000	10	43622
		80			43624
7	7/8	60	8,600	10	43632
		80			43634
7	5/8-11	60	8,600	10	43642
		80			43644



60 grit: For maximum cut rate; 80 grit: For superior finish

Coated Abrasives